## **TECHNICAL MANUAL**

# CALIBRATION PROCEDURE

**FOR** 

WRIST STRAP TESTER

746

(3M)

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#### 1 CALIBRATION DESCRIPTION:

Table 1

Test Instrument (TI) Characteristics	Performance Specifications	Test Method
Go Nogo	Range: $750 \text{ k}\Omega$ to $10 \text{ M}\Omega$	Apply a known resistance and monitor TI indication
	Accuracy: $\pm 10\%$ , $10$ <b>M</b> 2; 0 to $\pm 20\%$ , $\pm 750$ <b>M</b> 2	and monitor 11 mateuron

#### **2 EQUIPMENT REQUIREMENTS:**

	Noun	Minimum Use Specifications	Calibration Equipment	Sub- Item
2.1	DECADE RESISTOR	Range: 700 kΩ to 11 MΩ	Shallcross 833	Gen-Rad 1433H
		Accuracy: ±2%		

#### **3 PRELIMINARY OPERATIONS:**

- 3.1 Review and become familiar with entire procedure before beginning calibration process.
- 3.2 The TI may be operated on an internal 9 V battery or with an AC/DC power adapter. If TI is doperated on the 9 V battery, the AC/DC adapter must be disconnected from TI jack.

#### **4 CALIBRATION PROCESS:**

### NOTE

Unless otherwise specified, verify the results of each test and take corrective action whenever the test requirement is not met, before proceeding.

## 4.1 GO NOGO CALIBRATION:

- 4.1.1 Connect one terminal of the Decade Resistor to one of TI wrist strap jacks and the other terminal to the metal contact plate.
- 4.1.2 Depress and hold TI metal contact plate and apply each resistance value listed in Table 2.
- 4.1.3 The TI LED must illuminate for each corresponding applied resistance.

Table 2

Applied	LED
750 kΩ	Red
900 kΩ	Green
$9.0~\mathrm{M}\Omega$	Green
11 MΩ	Red

4.1.4 Disconnect and secure all equipment.

## CALIBRATION PERFORMANCE TABLE

Not Required